

Cryogenic Temperature Controller

Model 24

The Model 24 is a four-input, dual control loop cryogenic temperature controller designed for general purpose laboratory and industrial use. Each input is independent and capable of temperature measurement to <500mK with an appropriate temperature sensor. The Model 24 supports virtually any cryogenic temperature sensor produced by any manufacturer.

For superior operation in cryocooler based applications, the Model 24 implements a synchronous filter that eliminates the thermal noise signature of the cooler.

The dual-output control loop circuits features a primary 50W heater and an independent secondary heater of 10W.

Cryo-con's Model 24 incorporates Ethernet connectivity which adds a new dimension of flexibility to industrial and laboratory applications.



Major highlights of the Model 24:

- Four multipurpose input channels support Diode, Platinum RTD and most cryogenic NTC resistive temperature sensors. Two thermocouple inputs are optional.
- Operation from 500mK to over 1500K with appropriate sensor. Constant-Voltage, AC excitation of resistive sensors minimizes errors and extends their useful temperature range.
- Synchronous input filter improves control accuracy and stability in cryocooler based systems.
- Dual loop control. Loop #1: 50-Watt, three-range. Loop #2: 10-Watt.
- Integrated warm-up controller function supports rapid cryostat warm-up.
- Fail-safe cryostat protection features protect user equipment from damage.
- CalGen® feature allows the user to custom fit any Diode, thermocouple or resistor sensor calibration curve.
- Ethernet interface implements a remote command language in addition to an embedded web server and e-mail.
- Remote interfaces include Ethernet, RS-232 and IEEE-488.2 (GPIB). Industry standard SCPI command language. National Instruments, Inc. LabVIEW™ drivers are available.

Input Flexibility: The Model 24 has four multi-purpose inputs, each of which can be easily configured to support virtually any type of cryogenic thermometer. Configuration is performed from the instrument's front panel or a remote interface.

Silicon Diode sensors from Cryo-con® or any other manufacturer are directly supported over their full 1.4 to 500K range using built-in calibration curves and sensor data. Plus, non-volatile Flash memory is available for several custom or calibrated sensors.

The Model 24 uses a ratiometric AC resistance bridge technique to measure Positive Temperature Coefficient (PTC) resistor sensors including **Platinum** and **Rhodium-Iron** RTDs. This significantly reduces low frequency noise and drift to provide rock-solid measurements.

Platinum RTD sensors use a built-in DIN standard for temperatures from 70K to 1020K and extends it for cryogenic use. Operation down to 14K is possible with user supplied curves.

The Model 24 provides robust support for the Negative Temperature Coefficient (NTC) sensors commonly used by cryogenic applications. They include **Ruthenium-oxide**, **Cernox™**, **Carbon-Glass™**, **Germanium** and several others. Since they have a negative temperature coefficient, the constant-voltage measurement method will reduce, rather than increase, power dissipation in the sensor as temperature decreases. By maintaining the lowest possible power level, sensor self-heating is minimized and useful temperature range is greatly increased.

An additional advantage to constant-voltage biasing is that NTC resistors lose sensitivity in the upper part of their range. By auto-ranging excitation current to maintain a constant voltage, sensitivity and noise immunity in that range is greatly improved.

Sensor excitation used in conjunction with the constant-voltage feature is a 1.667Hz bipolar square wave. This effectively cancels thermal EMF induced offset errors that sometimes occur in cryogenic systems.

The excitation source in the Model 24 is continuously variable so there are no significant steps in sensor self-heating.

Thermocouple measurements are supported via a factory installed option on two input channels. This option replaces the standard input connectors with a spade type thermocouple connector. The Cold-Junction compensation temperature is measured in an internal, insulated space so that errors commonly caused by air currents are eliminated.

Model 24 Supported Sensors		
	Temperature Range	Example Sensors
Diode	1.4 - 500K	Cryo-con S900, S800 SI-440, 430, 410 Lakeshore DT-670, 470
Platinum RTD	14 - 1200K	Cryo-con CP-100 Cryo-con GP-100 Cryo-con XP-100 Cryo-con XP-1K
Rhodium-Iron	1.4 - 800K	Oxford PHZ 0002
Germanium	500mK - 100K	Lakeshore GR-200A
Carbon Glass	1.4 - 325K	Lakeshore CGR-1-500
Cernox™	500mK - 325K	Lakeshore, all types
Carbon-Ceramic	500mK - 300K	TMi-A1
Ruthenium Oxide	500mK - 200K	Cryo-con R400 Cryo-con R500
Thermocouple	1.4 to 1500K	All thermocouple types including AuFe 7%

Measurement accuracy is obtained by using 24-bit analog to digital conversion at a minimum sample rate of 15Hz per channel and is further enhanced by extensive use of Digital Signal Processing (DSP). Conversion of a sensor measurement into temperature is performed by using a Cubic Spline interpolation algorithm. In addition to providing higher accuracy than conventional linear interpolation, the Spline function eliminates discontinuities during temperature ramps or sweeps by ensuring that the first and second derivatives are continuous.

Input Specifications				
	Diode sensors	PTC resistor sensors	NTC resistor sensors	Thermocouple
Excitation Mode	Constant-Current, DC	Constant-Current, AC	Constant-Voltage, AC	N/A
Ranges	2.50V	PTC 100: 625Ω PTC 1K: 6.2KΩ PTC 10K: 62KΩ	1.0V: 1.0KΩ to 1.0MΩ 10mV: 10.0Ω to 50KΩ Auto- or range-hold	±80mV
Accuracy: % of Rdg + % of Range	0.005% + 0.0003%	0.01% + 0.0005%	1,000Ω to 10KΩ: 0.05% + 0.05% 100Ω to 1MΩ: 0.15% + 0.15%	0.05% + 1.25%
Resolution: % of Range	0.00004%	0.0003%	0.0003%	0.0003%
Excitation Current	10μA DC	1.0mA, 100μA, 10μA AC 1.667Hz	1.0mA to 500nA, continuously variable AC 1.667Hz	N/A

Sensor Curves: The Model 24 includes built-in curves that support most industry standard temperature sensors. Additionally, **eight user calibration curves** are available for custom or calibrated sensors. Each user curve may have up to 200 entries and may be entered from the front panel, or transferred via any of the available remote interfaces.

New calibration curves may be generated using the **CalGen®** feature to fit any existing Diode, Platinum or NTC resistor calibration curve at up to three user specified temperature points. This provides an easy and effective method for obtaining higher accuracy temperature measurements without expensive sensor calibrations.

The Model 24 continuously tracks temperature history, independently on each input channel and provides a statistical summary that indicates the channel's minimum, maximum, average and standard deviation. Also shown are the slope and the offset of the best-fit straight line of temperature history data.

Dual Control Loops: The Loop #1 heater output is a linear, low noise RFI filtered current source that can provide up to 1.0 Ampere into 50Ω or 25Ω resistive loads. Three full-scale ranges are available in decade increments down to 500mW.

The Loop #2 heater outputs 10-Watts into a 50Ω load.

Loop #1 and Loop #2 heaters are completely independent and either heater can be controlled by any sensor input.

Control modes are **Manual, PID, Ramp** and **PID Table**. The industry standard Proportional-Integral-Derivative or PID control loop is implemented as a DSP algorithm and is enhanced to minimize set-point overshoot and differentiator noise.



The direction of the control loop can be easily reversed to accommodate thermoelectric type coolers where power is applied to cool rather than heat.

The field proven **Autotune** function of the Model 24 involves the use of a specific output waveform to first develop a process model, then generate the optimum P, I and D coefficients.

Cryogenic systems often require stable control over a wide range of temperatures. Here, control loop tuning parameters can be significantly different at different temperatures. For this reason, the Model 24 offers **PID tables** that store optimum tuning parameters and heater range vs. setpoint temperature. Six PID tables are available. Each contains PID and heater range settings for up to 16 temperature setpoints.

The Model 24 will perform a **temperature ramp** function using a specified maximum ramp rate and target setpoint. Once placed in a ramping control mode, a ramp is initiated by changing the setpoint. The unit will then progress to the new setpoint at the selected ramp rate. Upon reaching the new setpoint, ramp mode will be terminated and standard PID type regulation will be performed.

Warm-up Controller: In many applications, system throughput is limited by how fast a sample can be changed. Here, a warm-up function is used to apply a heat to a cryostat in order to warm it to room temperature as rapidly as possible.

In warm-up mode, the Model 24 does not control temperature, rather it controls an external power supply to apply a fixed amount of power to a heater until a specified room-temperature setpoint is exceeded.

Virtually any power supply designed for Automatic Test Equipment (ATE) systems can be used with the Model 24 as an external warm-up supply.

Cryostat Protection: Damage to a cryostat or critical sample is a serious problem with any cryogenic system. The Model 24 implements the most robust set of protection features in the industry.

The **Over Temperature Disconnect** feature will disable the heater if an over temperature condition exists on any selected input channel. A fail-safe mechanical relay is used to disconnect the controller's heater thereby ensuring that the user's equipment is always protected.

The **Maximum Setpoint** feature is used to prevent the user from inadvertently entering a higher setpoint than the equipment can tolerate.

Setting the **Maximum Power Limit** will ensure that the controller can never output a heater power above the set limit.

Alarms and Relays: The Model 24 supports visual, remote and audible alarms. Additionally, there are two dry-contact mechanical relays. Each may be independently programmed to assert or clear based on a high or low temperature condition or a detected sensor fault.

Alarms may be latched. Latched alarms are asserted on an alarm condition and will remain asserted until cleared by the user.

Lowest Noise: The Model 24 was designed for use in extremely low noise environments that cryogenic systems often require. Linear-mode power supplies are used throughout and sensor excitation current sources are not multiplexed.

Modern components and proven noise management techniques were carefully applied to every sensor excitation and heater output circuit in order to minimize conducted noise.

Electrical isolation is used to prevent noise pickup by sensitive analog circuits and to eliminate ground loops.

The enclosure of the Model 24 is all Aluminum with wide conductive overlaps on all mating metal surfaces so that radiated RFI noise is virtually eliminated. An effective shielding and grounding scheme further allows the user to minimize both conducted and radiated noise.

Easy to Use: The Model 24's user interface consists of a large, bright Vacuum Fluorescent display and a full, 20-key keypad. All features and functions of the instrument can be accessed via this simple and intuitive menu driven interface.

Accessing primary instrument functions, such as display units and heater setpoint, require only a single key press. More complex features can be accessed by scrolling through short menus.

Temperature displays are autoranged to show the most number of significant digits. Built-in filters can be used to smooth temperature data and display resolution can be selected for optimum viewing. Units of K, °C, °F, Volts or Ohms may be selected.

Power switch is on the front panel for easy access.

Remote Control: Standard Remote Interfaces include Ethernet LAN, RS-232 and IEEE-488(GPIB). All interfaces are electrically isolated to prevent ground loops.

The Model 24 connects directly to any **Ethernet Local-Area-Network** (LAN) to make measurements easily and economically. Connection to any existing LAN allows stable, precise, cost-effective measurements in laboratory or industrial environments as well as in remote, distributed data acquisition systems.



Using the Ethernet **HTTP** protocol, the instrument's **embedded web server** allows the instrument to be viewed and configured from any web browser.

Using the Ethernet **SMTP** protocol, the controller will send e-mail based on selected alarm conditions. E-mail is configured by using the web page interface.

The **TCP/IP data port server** brings fast Ethernet connectivity to all common data acquisition software programs including LabView™.

TCP/IP protocol is used to implement an ASCII text based command language like those commonly used with IEEE-488 or RS-232 interfaces. This is the primary way that user software interfaces to the instrument. The remote command language is SCPI compliant according to the IEEE-488.2 specification.

With Ethernet connectivity, the user has complete control of the instrument by using any web-enabled device from desktop PC to a wireless Pocket PC™. It is platform and operating system independent, working equally well with Windows, Linux or Macintosh based computers. There are no expensive cards or cables and, best of all, no confusing configuration requirements.

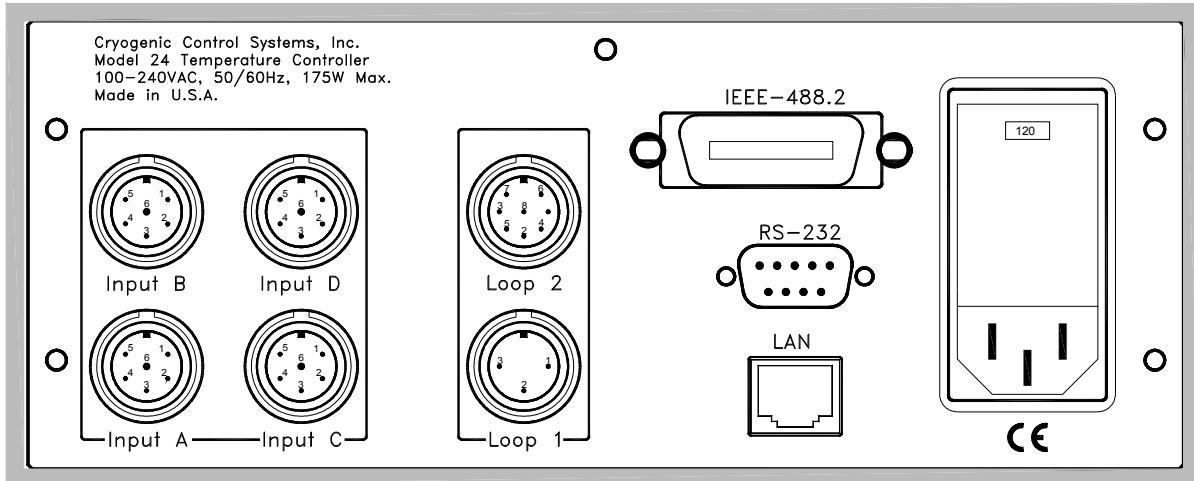
Utility Software: Utility software is provided that connects any Windows based personal computer to the Model 24 via any of its remote interfaces. This software provides a graphical control panel that greatly simplifies instrument setup and configuration. Features include:

- Continuous strip-chart monitoring of all inputs and outputs.
- Downloading, uploading, viewing and editing of sensor calibration curves. Most file formats are directly supported and can be easily converted to Cryo-con's standard format.
- Downloading or uploading PID temperature zone tables.
- A Terminal mode to communicate with the controller.
- Full instrument calibration capability.

LabView™: LabView™ drivers are supplied for the Ethernet TCP/IP, IEEE-488 and RS-232 interfaces. Conversion of LabView™ programs from IEEE-488 or RS-232 to Ethernet TCP/IP is as easy as changing the interface setting in the open VI.

Ethernet API: An Applications Program Interface (API) package is supplied that facilitates communication with the instrument using the TCP/IP interface. It is supplied as a Microsoft Windows™ DLL that is easily linked with C, C++ or Basic programs.

Rear Panel Connections



- **Input Connectors:** DIN-6 recepticals provide 4-wire measurement connection plus a continuous shield through the backshell. The thermocouple option replaces inputs C and D with a 2-pin spade type thermocouple connector.
- **Loop #1:** 50-Watt Heater output, DIN-3 receptacle.
- **Loop #2:** 10-Watt Heater, Relay #1 and Relay #2 output. DIN-8 receptacle.
- **Ethernet:** RJ-45 with LAN activity indicator LEDs.
- **IEEE-488:** Standard IEEE-488.2 (GPIB) connector.
- **RS-232:** Null-modem connector (DB-9, pins).
- **AC Power:** RFI filtered Power Entry Module including fuse drawer and line voltage selector.

Ordering Information

Product	Description
Model 24	Controller with four multi-function sensor input channels.
Model 24-T	Controller with two multi-function sensor input channels and two thermocouple inputs.
	Controllers include: User's Manual, Cryo-con software CD, Four input connectors, two heater connectors, a detachable line cord and a certificate of calibration.

Options	Description
-100	Configured for 90 - 100VAC with detachable USA power cord.
-110	Configured for 110 - 120VAC with detachable USA power cord.
-220	Configured for 220VAC with detachable universal Euro line cord.
-240	Configured for 240VAC with detachable universal Euro line cord.

Accessories	Description
4042-030	8' Heater cable, two wire, wired to DIN-3 connector.
4042-040	8' Sensor cable, four wire, wired to DIN-6 connector.
4034-031	Two instrument shelf rack mount kit
4034-032	One instrument shelf rack mount kit

Specifications

User Interface

Display Type: 20 x 2 character VFD, 9mm character height.
Number of Inputs Displayed: One to Four.
Keypad: Sealed Silicon Rubber.
Temperature Display: Six significant digits, auto-ranged.
Display Update Rate: 0.5 Seconds.
Display Units: K, C, F or native sensor units.
Display Resolution: User selectable to seven significant digits.

Input Channels

There are four input channels, each of which may be independently configured for any of the supported sensor types.

Sensor Connection: 4-wire differential. DIN-6 Connector.
Thermocouple option uses a 2-pin spade type connector.
Sensor Types: See Supported Sensor Table.
Sensor Selection: Front Panel or remote interface. There are no internal jumpers or switches.
Input Configurations: See input specifications table.
Sensor Excitation: Constant current: 1mA, 100 μ A or 10 μ A.
Constant voltage: 1.0V and 10mV RMS with continuously variable excitation current from 1.0mA to 500nA.
Resistance Measurement type: Ratiometric bridge.
Resistance Range: Constant-voltage, Maximum resistance: 10mV = 10K Ω , 1.0V = 1.0M Ω .
AC Excitation Frequency: Resistor sensors in constant-voltage mode: 1.667Hz bipolar square wave.
Sample Rate: 15Hz per channel.
Thermocouples: Factory installed option on two channels only. All types supported.
Cold Junction compensation: internal, enable/disable.
Digital Resolution: 24 bits.
Measurement Accuracy: See input specifications table.
Measurement Drift: 15ppm/ $^{\circ}$ C.
Isolation: Input channel circuits are electrically isolated from all other internal circuitry.
Measurement Filter: 0.5, 1, 2, 4, 8, 16, 32 and 64 Seconds.
Calibration Curves: Built-in curves for industry standard sensors plus eight user curves with up to 200 entries each. Interpolation is performed using a Cubic Spline.
CalGen[®]: Calibration curve generator fits any Diode or resistor sensor curve at 1, 2 or 3 user specified temperature points.

Control Outputs

Number of Independent Control Loops: Two.
Control Input: Any sensor input.
Loop Update Rate: 15Hz per loop.
Isolation: Control loop circuitry is electrically isolated from all other internal circuitry.
Control Type: PID table, Enhanced PID, Ramp or Manual.
Autotune: Minimum bandwidth PID loop design.
PID Tables: Six user PID tables available for storage of setpoint and heater range vs. PID and heater range. 16 entries/table.
Set-point Accuracy: Six+ significant digits.
Fault Monitors: Control loops are disconnected upon detection of a control sensor fault or excessive internal temperature.
Over Temperature Disconnect: Heater may be relay disconnected from user equipment when a specified temperature is exceeded on any selected input.

Loop #1 Primary Heater Output

Type: 50-Watt short circuit protected linear current source.
Maximum compliance is selectable at 25V or 50V.
Ranges: Three output ranges of 1.0A, 333mA and 100mA full-scale, which correspond to 50W, 5.0W and 0.5W when used with a 50 Ω load.
Load Resistance: Selectable at 25 Ω or 50 Ω .
Minimum Load: 10 Ω in 25W setting, 40 Ω in 50W setting.
Resolution: 1.0ppm of full-scale power (20 bits).
Readbacks: Heater output power, Heatsink temperature.

Loop #2 Heater Output

Type: 10 Watt, short circuit protected linear current source.
Maximum output is 0.45A at 25V.
Load Resistance: 50 Ω for 10-Watt output.
Minimum Load: 10 Ω .
Resolution: 1.0ppm of full-scale power (20 bits).
Readbacks: Heater output power, Heatsink temperature.

Warm-up Controller

The warm-up controller function dedicates Relay #2 to controlling an external power supply. A warm-up setpoint, timeout and input source are user specified. The warm-up function is controlled via the front panel with a single key press.

Status Outputs

Audible and Visual Alarms: Independent audible remote and visual alarms.
Relays: Two dry-contact relays. Both N.C. and N.O. contacts available. Contact ratings are 30VDC @ 1.0A.
Status reported via Remote Interface: Sensor fault, Heater over temperature fault.

Remote Interfaces

Remote interfaces are electrically isolated to prevent ground loops.

Ethernet: Connects to any Ethernet type Local Area Network. Electrically isolated. **TCP/IP** server provides remote control by using an ASCII command language. **HTTP** provides built-in web server for configuration via any web browser. **SMTP** sends e-mail based on alarm conditions.
RS-232: Serial port is an RS-232 standard null modem. Data rates are 9600, 19,200, 38,400 and 57,200 Baud.
IEEE-488 (GPIB): Full IEEE-488.2 compliant.
Remote Programming Language: IEEE-488.2 SCPI compliant.
LabVIEW[™] drivers available for all interfaces.

User Setups

Four User Setups are available that save and restore the complete configuration of the instrument.

General

Ambient Temperature: 25 $^{\circ}$ C \pm 5 $^{\circ}$ C for specified accuracy.
Mechanical: 8.5"W x 3.5"H x 12"D. One half-width 2U rack. Instrument bail standard, rack mount kit optional.
Weight: 9 Lbs.
Power Requirement: 100, 120, 220 or 240VAC +5% -10%. 50 or 60Hz, 150VA.
Conformity: European CE certified.
Calibration: NIST traceable.

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